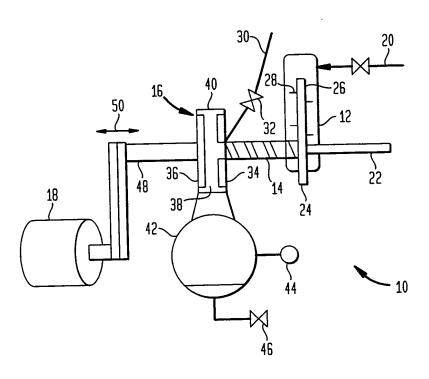
FIG. 1



 ${\it FIG.~2}$ MD. CD TENSILE vs HEADBOX MEAN CURL

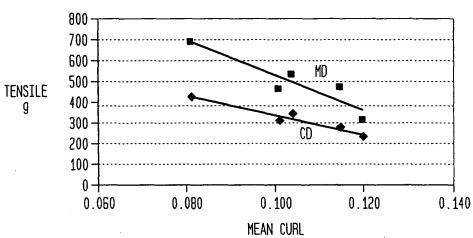
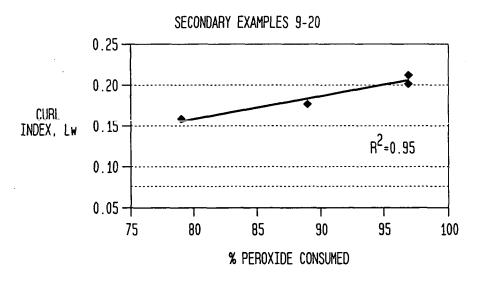


FIG. 3



,

FIG. 4

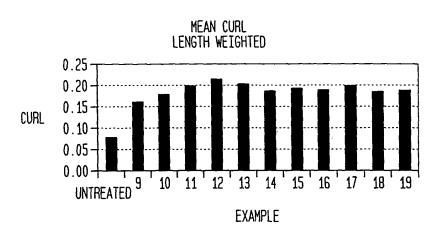
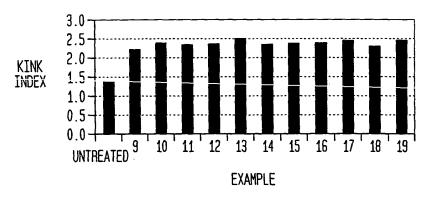


FIG. 5

KINK INDEX



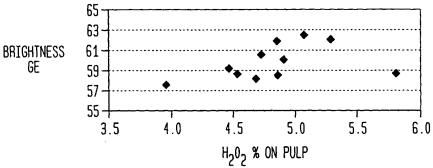


FIG. 7

